



Art's Way Manufacturing Co., Inc.
 Armstrong, IA 50514-0288
 712-208-8467
www.artsway.com

Recommended Stock List - 6812D Beet Harvester

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
561945	hitch pivot cylinder	1	1
561940	Hitch raise cylinder	2	1
576420	pintle hitch	1	1
576400	hitch weldment	1	1
601270	hyd. Junction block	2	1
583650	Rowfinder Valve	1	1
JAN142148	RH Row Finder Arm	1	1
JAN142149	LH Row Finder Arm	1	1
521950	Rowfinder t-assembly	1	1
JN145977	Cross Shaft	1	1
520400	Gearbox	1	1
562050	pump drive gearbox	1	1
601405	pump	1	1
594450	bearing, pb 1.75	4	4
345910	U Joint Yoke	10	5
182230	Kit, Cross and Bearing	5	5
522140	Sheave	4	4
522150	Sheave	1	1
561480	Sheave Assembly	1	1
561870	Yoke Weldment	1	1
251230	QD Bushing	4	4
E072445	Bearing 4blt	various	12
522210	Belt, Rear Drive	1	1
231000	Compression Spring	1	1
525560	Arm Weldment	4	2
236490	Bearing, Spherical	4	4
522270	Belt, Double	1	2
582060	sheave assembly	1	1
581400	Sheave dbl	8	4
413970	Roller	4	4
347540	rod, grate	various	40
538490	Motor	1	1
594270	sprocket, 9t	2	2
607200	belted chain	1	1
602220	drive shaft	1	1
E072358	PB BEARING, 2.0 BORE	2	2
523580	ROLLER, SOLID STEEL	2	2
606120	Weldment, front	2	2
595650	conveyor roller	8	8
601100	Valve, Assembly	1	1
606200	ELEMENT, HYD. OIL FILTER	1	1
601280	Manifold Hyd	1	1

601340	o-ring	1	1
601430	kit, seal	1	1
601395	kit, seal	1	1
601375	kit, seal	1	1
601385	kit, seal	1	1
525330	cylinder, boom	2	2
538500	motor	2	2
599920	SPROCKET, 12T/ 2.0 B	2	2
595960	bearing	2	2
P99649	SPROCKET	1	1
343280	rubber roller	24	24
251220	qd bushing	1	1
558650	BUSHING, QD, SH 1.25" BORE, 1.31" KW	1	1
558660	shaft, drive	1	1
247100	rubber roller	22	22
551380	sprocket idler 50	4	4
551390	sprocket idler 56	4	4
609320	strip, wear UHMW	4	4
601240	CYLINDER, HYD, 3.0 X 30.0	1	1
525360	ball weldment	1	1
523560	sprocket 56	2	2
533020	sprocket 50	2	2
606950	motor	1	1
601440	Valve, Assembly	1	1
588930	chain - fw	1	1
523760	sprocket	1	1
JAN142341	sprocket	1	1
433230	roller, wheel	1	1
609290	BEARING, BALL	2	2
609380	disc	14	14
522060	hub, assembly	2	2
522090	bearing, cone inner	2	2
522100	bearing, cone outer	2	2
522070	bearing cup inner	2	2
522080	bearing cup outer	2	2

HEAD

<u>Item Number</u>	<u>Description</u>	<u>Qty per machine</u>	<u>Qty Recommended</u>
E072445	bearing	8	8
264770	bracket, grabroll arm	2	2
538390	support weldment	2	2
561670	bearing cover	2	2
538410	bearing, ball	2	2
E741066	sprocket,	2	2
538460	gearbox	1	1
561450	sheave	8	8
251220	bushing	8	8
559160	mount wldt	4	4
E072358	bearing	4	4
561460	sheave	2	2
035090	bearing	4	4
561440	sheave	2	2

561140	bushing	2	2
541740	SPROCKET ASSY, IDLER BRG.	2	2
E741066	sprocket	2	2
E126080	bushing	2	2
551340	clutch, paddle slip	2	2
288070	split bushing	2	2
523380	spindle, carrier wheel	2	2
007600	bearing cone	2	2
018930	bearing cup inner	2	2
007590	hub	2	2
018860	outer cup	2	2
012630	bearing cone	2	2
521780	strut assembly	12	2
521820	strut weldment	12	1
263160	felt washer	24	12
261640	cone bearing	24	12
E072462	cup bearing	24	12
261650	CUP, BEARING	24	12
184960	cone bearing	24	12
660500	lifter wheel	24	48
354220	paddle weldment	12	2
354230	paddle weldment	12	2
354240	paddle weldment	12	2
354250	paddle weldment	12	2
595980	barrier comb	12	6

Note

grab rolls

A single units worth of the grab rolls most common to the units sold by the dealer should be considered.