



Art's Way Manufacturing Co., Inc.

Armstrong, IA 50514-0288

712-208-8467

www.artsway.com

Recommend Stock List X350 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160075	SWIVEL SHAFT	1	1
HH76-02-8199	Clevis, Hitch	1	1
630900	Jack, Simol	1	1
MP19.00067	Hub Assembly TANDEM	4	1
HN69-05-4031	Hub Assembly SINGLE	2	1
725702	Spindle SINGLE	2	1
725716	Spindle TANDEM	4	1
G202643	Outside Bearing	2	2
HN69-02-4028	Grease Seal	2	2
455690p	Outside Bearing Race	2	2
G202644	INSIDE BEARING	2	2
472070p	INSIDE BEARING RACE	2	2
455751p	Gasket	2	2
MP901150	Outer Bearing - Tandem	4	2
MP901151	Outer Bearing Race - Tandem	4	2
MP19.00082	Grease Seal - Tandem	4	2
MP19.00083	Inner Bearing - Tandem	4	2
MP19.00084	Inner Bearing Race - Tandem	4	2
MP903205	Dust Cap - Tandem	4	2
010560	Bearing Assembly	2	2
H160028	PTO Drive Shaft	1	1
725699	Drive Shaft	1	1
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	3	3
H160073	Slip Sleeve Shaft Assembly	1	1
H140049	35R Shaft to Beater with Guard	1	1
607060	Pump Adapter	1	1
HC47-00-3122	Motor Hyd	2	2
HO74-01-5069	Gearbox Apron	2	1
H610132	GASKET	2	2
725727	OUTSIDE APRON TIGHTENER	2	2
725674	APRON IDLER SHAFT	1	1
691720	Sprocket, Drive	2	2
691725	Sprocket, Idler	2	2

725668	Rear Apron Shaft	1	1
660580	Cylinder Chief	2	1
660595	Plastic Slide	4	4
725700	Beaters, 1000 RPM	1	1
725725	Beaters, 540 RPM	1	1
725691	Slop Gate Flap	1	1
725692	Flashing Front	1	1
690880	Hyd. Manifold	1	1

Apron Chains

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
725701	Apron Chain Complete	1	1
	Apron Chain 10 Slat	N/A	2
725732	Apron Chain 1 Slat w/ Links	N/A	2
725684	Weld In Slat	N/A	2
397490P	Connecting Link	2	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2

H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW,HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H16180	Gearboxes SRT/1500 (540RPM)	1	1
H18494	RIGHT SCOOP	3	3
H18495	LEFT SCOOP	3	3
H18490	RIGHT BEATER 1	1	1
H18491	LEFT BEATER 1	1	1
H3340	BEARING 1307 E 2	2	2
H7724	COVERPLATE 2	2	2
H3435	CIRCLIP I 80 2	2	2
H21098	2 LUBRIFICATION KIT 1	1	1
H3768	SCREW,HEX-HD M12X35 12	12	12
H4478	NUT M12 12	12	12
H8940	SCREW, HEX-HD M16X35 4	4	4
H3690	NUT M16 4	4	4
H22221	KNIFE 24	30	30
621252	6 RIGHT BLADE 11	9	9
621251	7 LEFT BLADE 11	9	9
H9802	SCREW, HEX-HD M16X1.5X50 92	92	92
H9113	NUT M16X1.5 92	96	96
H7331	OIL SEAL 45/72/10 2	2	2
H3462	O-RING 176 2	2	2



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Recommend Stock List X550 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160075	SWIVEL SHAFT	1	1
HH76-02-8199	Clevis, Hitch	1	1
630900	Jack, Simol	1	1
HN69-05-4031	Hub Assembly	4	1
725702	Spindle	4	1
G202643	Outside Bearing	4	4
HN69-02-4028	Grease Seal	4	4
455690p	Outside Bearing Race	4	4
G202644	INSIDE BEARING	4	4
472070p	INSIDE BEARING RACE	4	4
455751p	Gasket	4	4
010560	Bearing Assembly	2	2
H160028	PTO Drive Shaft	1	1
725614	Drive Shaft	1	1
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	4	4
H160073	Slip Sleeve Shaft Assembly	1	1
H140049	35R Shaft to Beater with Guard	1	1
607060	Pump Adapter	1	1
HC47-00-3122	Motor Hyd	1	1
HO74-01-5069	Gearbox Apron	1	1
H610132	Motor Shim Plate	2	2
725727	OUTSIDE APRON TIGHTENER	2	2
725674	APRON IDLER SHAFT	1	1
691720	Sprocket	2	2
691725	Idler Sprocket	2	2
725668	Rear Apron Shaft	1	1
660580	Cylinder Prince	2	1
660595	Plastic Slide	4	4
725700	BEATERS, PAINTED 1000RPM	1	1
725691	Slop Gate Flap	1	1

725692	Flashing Front	1	1
690880	manifold	1	2

Apron Chains

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
725683	Apron Chain Complete	1	1
	Apron Chain 10 Slat	N/A	2
725732	Apron Chain 1 Slat w/ Links	N/A	2
725684	Weld In Slat	N/A	2
397490P	Connecting Link	2	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2
H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW,HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H12148	Gearboxes SRT/1500(1000 RPM)	1	2
H18494	RIGHT SCOOP	3	3
H18495	LEFT SCOOP	3	3
H18490	RIGHT BEATER 1	1	1
H18491	LEFT BEATER 1	1	1
H3340	BEARING 1307 E 2	2	2
H7724	COVERPLATE 2	2	2
H3435	CIRCLIP I 80 2	2	2
H21098	2 LUBRIFICATION KIT 1	1	1
H3768	SCREW,HEX-HD M12X35 12	12	12
H4478	NUT M12 12	12	12
H8940	SCREW, HEX-HD M16X35 4	4	4
H3690	NUT M16 4	4	4
H22221	KNIFE 24	30	30
621252	6 RIGHT BLADE 11	9	9
621251	7 LEFT BLADE 11	9	9
H9802	SCREW, HEX-HD M16X1.5X50 92	92	92
H9113	NUT M16X1.5 92	96	96
H7331	OIL SEAL 45/72/10 2	2	2
H3462	O-RING 176 2	2	2



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Recommend Stock List X700 & X500 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160075	SWIVEL SHAFT	1	1
597420	WEIGH-SHAFT	1	0
HH76-02-8199	Clevis, Hitch	1	1
630900	Jack, Simol	1	1
HN69-05-4031	Hub Assembly	4	1
HN69-06-4075	Spindle	4	1
597410	Weigh Spinidle	4	1
HN69-02-4045	Outside Bearing	4	4
HN69-02-4028	Grease Seal	4	4
HN69-02-4068	Outside Bearing Race	4	4
HN69-02-4064	INSIDE BEARING	4	4
HN69-02-4066	INSIDE BEARING RACE	4	4
455751P	Gasket	4	4
010560	Bearing Assembly	2	2
H160028	PTO Drive Shaft	1	1
H140012	Drive Shaft	1	1
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	4	4
H160073	Slip Sleeve Shaft Assembly	1	1
H140049	35R Shaft to Beater with Guard	1	1
607060	Pump Adapter	1	1
HC47-00-3122	Motor Hyd	2	2
HO74-01-5069	Gearbox Apron	2	1
H610132	Motor Shim Plate	2	2
H610206	OUTSIDE APRON TIGHTENER	2	2
H140003	APRON IDLER SHAFT	2	2
HM08-56-3077	Sprocket	4	4
H160024	Center Tensioner Plate	1	1
H200074	Idler Sprocket	4	4
690831	Rear Apron Shaft	1	1
H610203	Inside Apron Tightener	2	2
660580	Cylinder Chief	2	1
660585	Cylinder Prince	2	1
660595	Plastic Slide	4	4
H140503	BTRS W/ Hooks	1	1
690837	Slop Gate Flap	1	1
H140034	Flashing Front	1	1

597432	J Block	1	1
HC67-04-3137	FLOW CONTROL VALVE	1	1
690879	BLOCK, HYD C11020-10-25	1	1
690878	BLOCK, HYD C11065	1	1
HC67-04-3196	FLOW CONTROL VALVE	1	1

Apron Chains

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
690730	Apron Chain Complete	2	2
690731	Apron Chain 10 Slat	N/A	2
690732	Apron Chain 1 Slat w/ Links	N/A	2
690847	Weld In Slat	N/A	2
634275	Connecting Link	N/A	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2
H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW,HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Reccomended</u>
H14936	[PG. 70] GEAR BOX SRT8/1830/8	1	1
H14944	RIGHT PANEL 1	1	1
H14945	LEFT PANEL 1	1	1
H14946	RIGHT BEATER 1	1	1
H14947	LEFT BEATER 1	1	1
H14950	CROSS BAR 1	1	1
H3340	BEARING 1307 E 2	2	2
H7724	COVERPLATE 2	2	2
H3435	CIRCLIP I 80 2	2	2
H1495	2 LUBRIFICATION KIT 1	1	1
H3768	SCREW,HEX-HD M12X35 12	12	12
H4478	NUT M12 12	12	12
H8940	SCREW, HEX-HD M16X35 4	4	4
H3690	NUT M16 4	4	4
H9569	KNIFE 24	24	24
H1462	6 RIGHT BLADE 11	11	11
H1462	7 LEFT BLADE 11	11	11
H9802	SCREW, HEX-HD M16X1.5X50 92	92	92
H9113	NUT M16X1.5 92	92	92
H7331	OIL SEAL 45/72/10 2	2	2
H3462	O-RING 176 2	2	2



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Recommended Stock List - X900 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H160075	Swivel Shaft	1	1
597420	Weigh Shaft	1	1
630900	Simol Jack	1	1
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160071	HITCH RECEIVER	1	1
HH76-02-8199	clevis for hitch	1	1
HN69-06-4075	SPINDLE, 3-3/8 DIA.	1	1
597410	WEIGH-SPINDLE, 3-3/8 DIA.	1	1
HN69-05-4031	Hub Assembly	4	1
HN69-02-4045	Outside Bearing	4	4
HN69-02-4028	Grease Seal	4	4
HN69-02-4068	Outside Bearing Race	4	4
HN69-02-4064	INSIDE BEARING	4	4
HN69-02-4066	INSIDE BEARING RACE	4	4
455751P	Gasket	4	4
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	4	4
H160012	DRIVE SHAFT	1	1
H200186	Pump Adapter	1	1
H160048	35R DRIVE SHAFT WITH GUARD (TO BEATERS)	1	1
010560	BEARING ASSEMBLY	2	2
H160028	PTO DRIVE SHAFT	1	1
598080	Slip Shaft	1	1
HO74-01-5069	GEARBOX, RIGHT ANGLE	2	1
HC47-00-3122	MOTOR, HYD	2	1
H610132	Shim Plate	2	2
609500	Mount, Bushing	1	1
H160006	SHAFT, APRON	1	1
HM08-56-3077	SPROCKET, 667X 8T	4	4
H160003	APRON IDLER SHAFT	1	1
H610206	OUTSIDE APRON TIGHTENER	2	2
H610203	INSIDE APRON TIGHTENER	2	2
H200074	6-TOOTH IDLER SPRKT	4	4
H160024	CENTER TENSIONER PLATE	1	1
660590	PLASTIC SLIDE,	4	4
660585	Cylinder Prince	2	1
660580	Cylinder Chief	2	1

H160503	Beater with Lift Hooks	1	1
HC67-04-3137	FLOW CONTROL VALVE	1	1
690879	BLOCK, HYD C11020-10-25	1	1
690878	BLOCK, HYD C11065	1	1
HC67-04-3196	FLOW CONTROL VALVE	1	1
690605	Slop Gate Flap	1	1
H160034	Front Flashing	1	1

Apron Chain

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
690930	Apron Chain Complete	2	2
690931	Apron Chain 10 Slat	N/A	2
690932	Apron Chain 1 Slat w/ Links	N/A	2
690607	Weld In Slat	N/A	2
634275	Connecting Link	N/A	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2
H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW,HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9137	LEFT	2	2
H9011	WASHER	3	3
H9051	BEVEL	2	2
H1259	BEARING	4	4
H1531	BEARING	1	1
H10381	GEAR	1	1
H3430	CIRCLIP	1	1
H9138	RIGHT	1	1
H9839	SHAFT	1	1
H9124	SPACER	2	2
H9139	O-RING	2	2
H4138	SCREW,	12	12
H9111	CALOTTE	2	2
H9134	GASKET	2	2
H7481	OIL	2	2
H13103	BEARING	2	2
H12645	SHAFT	2	2
H9123	SPACER	2	2
H9052	GEAR	2	2
H3349	BEARING	2	2
H14252	SPACER	2	2
H3549	SCREW,	54	54
H9135	GASKET	6	6
H12624	HOUSING	2	2
H14254	SPACER	1	1
H9126	HOUSING	1	1
H14255	SPACER	1	1
H9301	OIL	1	1
H9179	OIL	1	1
H9707	OIL	1	1
H10380	BEVEL	1	1
H9133	GASKET	1	1
H9127	HUB	1	1
H9053	SHAFT	1	1
H7480	OIL	1	1
H12657	COMPLETE	2	2
H9783	COMPLETE	1	1